

## Information sheet pursuant to art. 32 of REACH Regulation

### SECTION 1. Substance/mixture and company/firm identification

#### 1.1. Product identifier

Code: \*AFF80A\*\*\*\*\*  
 Name: **FILOFLEX 80 A or FILOFLEX SOFT**

#### 1.2. Relevant use of substance or mixture and non-recommended uses

Description/Use: **Filament for 3D printers**

Base material: **polyurethane, stabilizing agents, additives**

#### 1.3. Details of safety data sheet provider

Business Name: Ciceri De Mondel s.r.l. Single partnership company

Address: Via Galvani 13,

District and country: 20080 Ozzero (MI), Italy

Tel 02 94969697-Fax 029421720

#### E-mail of person

responsible for safety data sheet: [INFO@FILOALFA3D.COM](mailto:INFO@FILOALFA3D.COM)

#### 1.4. Emergency telephone number

For urgent information contact: **Tel: +39 0294969697**

### SECTION 2. Hazard identification.

#### 2.1. Substance or mixture classification.

According to Regulation (EC) No 1272/2008 [CLP]

No need for classification according to GHS criteria for this product.

According to Directive 67/548/EEC or 1999/45/EC

Possible Hazards: No specific dangers known, if the regulations/notes for storage and handling are considered.

Danger of burns while handling the hot product.

#### 2.2. Labelling.

Product does not require hazard label in accordance with Regulation (EC) 1272/2008 (CLP) and subsequent amendments and supplements.

#### 2.3. Other hazards.

Based on the available data, this product does not contain more than 0.1% of PBT or vPvB substances.

Product is a filament shaped polymer compound.

Product may generate powder during processing.

Any volatile powder and particles, released during handling, could irritate eyes, skin and mucous membranes. Grinding printed pieces could exacerbate these phenomena.

This product is not flammable, however, if powder is dispersed into the air, explosive atmospheres could form if subject to a source of ignition.

### SECTION 3. Composition/information on ingredients.

#### 3.2. Mixtures.

##### Chemical nature

polyurethane, stabilizing agents, additives -- CAS Number: Information not available.

**FILOFLEX 80A FILAMENT****3.2. Mixtures.**

Product does not contain such quantities of substances classified as hazardous to health or the environment pursuant to the provisions of Regulation (EC) 1272/2008 (CLP) (and subsequent amendments and supplements) to be declared in this section

**SECTION 4. First aid measures.****4.1. Description of first aid measures.**

Product is not classified as hazardous in accordance with the provisions set out in reg. (EC) 1272/2008 (CLP) and subsequent amendments and supplements and therefore does not require specific first aid measures to be identified. However, the following measures are included as a precautionary measure:

**EYES:** remove any contact lenses. Wash with water for at least 10 minutes, opening the lids well. Consult a doctor if the problem persists, or if you experience irritation.

**SKIN:** take off contaminated clothing. Wash the affected area with water. Burns caused by molten material require hospital treatment.

**INHALATION:** take the individual into the open air. Call a doctor immediately if they are having difficulty in breathing.

**INGESTION:** Seek medical attention immediately. Induce vomiting only on the advice of the doctor. Do not give anything by mouth if the person is unconscious and unless authorized by the doctor.

**4.2. Main symptoms and effects, both acute and delayed.**

For symptoms and effects caused by the substances it contains, see Chapter 11.

**4.3. Indication of possible need to seek immediate medical attention and special treatment.**

Information not available.

**SECTION 5. Fire-fighting measures.****5.1. Fire-extinguishing agents.****SUITABLE FIRE EXTINGUISHING AGENTS**

Traditional agents are used such as: water, foam, dry extinguishing media, carbon dioxide.

**UNSUITABLE FIRE EXTINGUISHING AGENTS**

None in particular.

**5.2. Special hazards resulting from substance or mixture.**

carbon monoxide, carbon dioxide, hydrogen cyanide, nitrogen oxides, isocyanate  
The substances/groups of substances mentioned can be released in case of fire.

**5.3. Recommendations for fire-fighters.****GENERAL INFORMATION**

Cool down containers with water to prevent product from decomposing and avoid substances potentially hazardous to human health developing. Always wear full fire protection equipment. Collect water used to extinguish fire that must not be drained into sewers. Dispose of contaminated water used to extinguish fire and waste in accordance with the regulations in force.

**EQUIPMENT**

Normal fire-fighting clothing, such as flame resistant (EN469) open-circuit compressed air breathing equipment (EN 137), flame resistant gloves (EN 659) and firefighter boots (HO A29 or A30).

**SECTION 6. Accidental release measures.****6.1. Personal precautions, protective equipment and emergency procedures.**For those not intervening directly

Alert staff responsible for managing these emergencies. Move away from the area in question if dust forms following the leakage of material.

For emergency responders

Get all staff not adequately equipped to deal with the emergency to move away from the area. Remove any source of ignition or fuel from the area where the leak occurred.

Wear suitable protective equipment (including personal protective equipment referred to in section 8 of the safety data sheet) to prevent contamination of the skin, eyes and personal clothing. Wear a protective mask if the leakage of material has resulted in the formation of dust.

Only make the affected area available to workers once it has been adequately decontaminated. Ventilate the premises involved in the incident.

**FILOFLEX 80A FILAMENT****6.2. Environmental precautions.**

Contain leakage and prevent leaked materials dispersing into the environment or draining into sewers. Contaminated surfaces may be slippery.

**6.3. Containment and Cleaning methods and materials.**

Collect all scattered product with mechanical equipment and eliminate traces of dust; recover or dispose of material according to the regulations in force. It is best to wash any surfaces contaminated with dust with water, preventing contaminated liquid draining into the sewers. Use of absorbent material (sand, diatomaceous earth, acid binder, universal binder, sawdust): normally not required.

**6.4. Reference to other sections.**

Refer to section 2 for any precautions mentioned, section 7 for handling regulations and section 8 for personal protective equipment.

**SECTION 7. Handling and storage.****7.1. Precautions for safe handling.**

Provide suitable exhaust ventilation at drying process and in the surrounding of the melt outlet of processing machines. Protection against fire and explosion: No special precautions necessary.

**7.2. Safe storage conditions, including any incompatibilities.**

Segregate from foods and animal feeds. Further information on storage conditions: Keep container tightly closed. Protect against moisture.

**7.3. Specific end uses.**

Information not available.

**SECTION 8. Personal exposure/protection control.****8.1. Control parameters.**

The substances mentioned are contained only in traces in the product.  
101-68-8: Diphenylmethane-4,4'-diisocyanate (MDI)

**8.2. Exposure controls.**

Observe the usual precautionary measures when handling chemicals.

**HAND PROTECTION**

Not necessary, unless otherwise specified in chemical risk assessment.

**SKIN PROTECTION**

Not necessary, unless otherwise specified in chemical risk assessment.

**EYE PROTECTION**

Not necessary, unless otherwise specified in chemical risk assessment.

**RESPIRATORY PROTECTION**

It is best to use a facial mask with type P filter (ref. standard EN 149), or equivalent device, whose class (1, 2 or 3) and actual need must be defined according to outcome of risk assessment.

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**ENVIRONMENTAL EXPOSURE CONTROLS.**

Production process emissions, including those from ventilation equipment should be checked to make sure they comply with environmental protection standards.

**SECTION 9. Physical and chemical properties.**

**9.1. Information on basic physical and chemical properties.**

Physical	State Solid filament
Colour	Various
Smell	Characteristic of plastic material.
Odour threshold	Not available.
pH	Not applicable.
Melting or freezing point	>120° C.
Initial boiling point	Not applicable.
Boiling range	Not available.
Flash point	Not applicable.
Evaporation rate	Not applicable.
Flammability of solids or gases	Non-flammable solid.
Lower flammability limit.	Not available.
Upper flammability.	Not available.
Lower explosive limit.	Not available.
Upper explosive limit.	Not available.
Vapour pressure.	Not available.
Vapour density	Not available.
Relative density.	1.24 g/cm3
Solubility	Insoluble in water.
Distribution coefficient: n-octanol/water	Not available.
Auto-ignition temperature.	>400° C.
Decomposition temperature.	>230° C.
Viscosity	Not applicable.
Explosive properties	Not applicable (no chemical groups associated with explosive properties in accordance with the provisions of accompanying document I, part 2, chap. 2.1.4.3 of Reg. (EC) 1272/2008-CLP).
Oxidizing properties	Not applicable (no requirements linked to the presence of atoms and/or chemical binding agents associated with the oxidizing properties in the molecules of components in accordance with the provisions set out in accompanying document I, part 2, 2.13.4 of Reg. (EC) 1272/2008 – CLP).

**9.2. Other information.**

Bulk density: 500 - 700 kg/m3 (20°C).

**SECTION 10. Stability and reactivity.**

**10.1. Reactivity.**

There are no particular dangers of reaction with other substances under normal operating conditions.

**10.2. Chemical stability.**

Product is stable under normal user and storage conditions.

**10.3. Possibility of hazardous reactions.**

Hazardous reactions should not occur under normal user and storage conditions.

**10.4. Conditions to avoid.**

No decomposition if stored and handled as prescribed/indicated.  
> 230 °C -- Thermal decomposition above the indicated temperature is possible.

**10.5. Incompatible materials.**

Oxidants. Strong bases.

**FILOFLEX 80A FILAMENT****10.6. Hazardous decomposition products.**

Gaseous products of degradation can be given off if the product is greatly overheated.

Thermal decomposition products:

carbon monoxide, carbon dioxide, hydrogen cyanide, isocyanates, nitrogen oxides.

**SECTION 11. Toxicological information.****11.1. Information on toxicological effects.**

There are no known episodes of damage to health as a result of exposure to the product. However, we do recommend that operators work in accordance with industrial health standards.

**Acute toxicity**

Based on component classification assessments and the classification provisions of accompanying document I, part 3 of Reg. (EC) 1272/2008 and subsequent amendments and supplements, this mixture is not classified for this hazard class.

**Skin corrosion/irritation**

Based on component classification assessments and the classification provisions of accompanying document I, part 3 of Reg. (EC) 1272/2008 and subsequent amendments and supplements, this mixture is not classified for this hazard class.

**Serious eye damage/eye irritation**

Based on component classification assessments and the classification provisions of accompanying document I, part 3 of Reg. (EC) 1272/2008 and subsequent amendments and supplements, this mixture is not classified for this hazard class.

**Respiratory or skin sensitisation**

Based on component classification assessments and the classification provisions of accompanying document I, part 3 of Reg. (EC) 1272/2008 and subsequent amendments and supplements, this mixture is not classified for this hazard class.

Based on component classification assessments and the classification provisions of accompanying document I, part 3 of Reg. (EC) 1272/2008 and subsequent amendments and supplements, this mixture is not classified for this hazard class.

**Carcinogenicity**

Based on component classification assessments and the classification provisions of accompanying document I, part 3 of Reg. (EC) 1272/2008 and subsequent amendments and supplements, this mixture is not classified for this hazard class.

**Reproductive toxicity**

Based on component classification assessments and the classification provisions of accompanying document I, part 3 of Reg. (EC) 1272/2008 and subsequent amendments and supplements, this mixture is not classified for this hazard class.

**Specific target organ toxicity (STOT) – single exposure**

Based on component classification assessments and the classification provisions of accompanying document I, part 3 of Reg. (EC) 1272/2008 and subsequent amendments and supplements, this mixture is not classified for this hazard class.

**Specific target organ toxicity (STOT) – repeated exposure**

Based on component classification assessments and the classification provisions of accompanying document I, part 3 of Reg. (EC) 1272/2008 and subsequent amendments and supplements, this mixture is not classified for this hazard class.

**Aspiration hazard**

Based on component classification assessments and the classification provisions of accompanying document I, part 3 of Reg. (EC) 1272/2008 and subsequent amendments and supplements, this mixture is not classified for this hazard class.

**SECTION 12. Ecological information.****12.1. Toxicity.**

Based on component classification assessments and the classification provisions of accompanying document I, part 4 of Reg. (EC) 1272/2008 and subsequent amendments and supplements, the mixture is not classified as hazardous for the environment. Therefore, this section does not contain any specific ecotoxicology data.

**12.2. Persistence and degradability.**

Information not available.

**12.3. Bioaccumulative potential.**

Information not available.

**12.4. Mobility in soil.**

Information not available.

**12.5. PBT and vPvB assessment results.**

Based on the data available, this product does not contain over 0.1% of PBT or vPvB substances.

**12.6. Other adverse effects.**

Information not available.

**SECTION 13. Disposal.****13.1. Waste treatment methods.**

Can be used without re-conditioning.  
May be disposed of or combusted with domestic refuse according to local regulations.

Waste key:

070213 waste plastic

Contaminated packaging:

Completely emptied packagings can be given for recycling..

**SECTION 14. Transport information.****14.1. UN number.**

Not applicable.

**14.2. UN shipping name**

Not applicable.

**14.3. Transport hazard class.**

Not applicable.

**14.4. Packing Group.**

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Not applicable.

**14.5. Environmental hazards.**

Not applicable.

**14.6. Special precautions for user.**

Not applicable.

**14.7. Bulk shipment in accordance with accompanying document II of MARPOL 73/78 and the IBC**

**Code.** Irrelevant Information.

**SECTION 15. Regulatory information.****15.1. Safety, health and environmental regulations/legislation specific to the substance or mixture.****Seveso Category.**

None

**Restrictions relating to the product or substances it contains in accordance with accompanying document XVII of Regulation (EC) 1907/2006.**

None

**Substances in Candidate List (article 59 REACH).**

None

**Substances subject to authorisation (acc.doc. XIV REACH).**

None

**Substances subject to export notification reg. (EC) 649/2012:**

None

**Substances subject to Rotterdam Convention:**

None

**Substances subject to the Stockholm Convention:**

None

**Health Controls.**

Information not available.

Product not intended for use provided for in Dir. 2004/42/CE.

**15.2. Chemical safety assessment.**

Chemical safety assessment was not carried out for the mixture and the substances contained therein.

**SECTION 16. Other information.****LEGEND**

- ADR: European Agreement relating to transport of hazardous goods by road
- CAS NUMBER: Chemical Abstract Service number
- EC50: concentration that gives half-maximal response
- EC NUMBER: identification number in ESIS (European archive of existing substances)
- CLP: EC Regulation 1272/2008
- DNEL: derived no-effect level
- EmS: Emergency Schedule
- GHS: globally harmonized system for the classification and labelling of chemicals
- IATA DGR: international air transport association regulation on the transport of dangerous goods
- IC50: concentration where the response is reduced by half
- IMDG: International Maritime Dangerous Goods Code
- IMO: International Maritime Organization
- INDEX NUMBER: identification number in acc. doc. VI of the CLP

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- LC50: lethal concentration 50%
- LD50: lethal dose 50%
- OEL: occupational exposure Level
- PBT: persistent, bioaccumulating and toxic in accordance with REACH
- PEC: predictable environmental Concentration
- PEL: Predicted exposure Level
- PNEC: predicted no effect concentration
- REACH: EC Regulation 1907/2006
- RID: Regulations governing the international transport of dangerous goods by train
- TLV: threshold limit value
- TLV CEILING: concentration that should not be exceeded within the workplace at any time.
- TWA STEL: short term exposure limit
- TWA: Weighted average exposure limit
- VOC: volatile organic compound
- vPvB: very persistent and very bioaccumulating according to REACH
- WGC: water hazard class (Germany).

**GENERAL BIBLIOGRAPHY:**

- European Parliament (EU) Regulation 1907/2006 (REACH)
- European Parliament (EU) Regulation 1272/2008 (CLP)
- European Parliament (EU) Regulation no 790/2009 (I Atp. CLP)
- European Parliament (EU) Regulation 2015/830
- European Parliament (EU) Regulation 286/2011 (II Atp. CLP)
- European Parliament (EU) Regulation 618/2012 (III Atp CLP)
- European Parliament (EU) Regulation 487/2013 (IV Atp. CLP)
- European Parliament (EU) Regulation 944/2013 (V Atp. CLP)
- European Parliament (EU) Regulation 605/2014 (VI Atp. CLP)
- The Merck Index. -10th Edition
- Handling Chemical Safety
- INRS-Fiche Toxicologique (toxicological sheet)
- Patty-Industrial Hygiene and Toxicology
- N.I. Sax-Dangerous properties of Industrial Materials-7, 1989 Edition
- ECHA Agency Website

**Note for users:**

The information contained in this data sheet is based on the facts available to us at the date of the latest version. Users must make sure the information is appropriate and complete as regards the specific product use.

This document should not be interpreted as a guarantee of any specific property of the product.

Users must observe the rules and regulations governing health and safety in force as product use is not under our direct control. We are not liable for improper use.

Provide staff involved in the use of chemicals with appropriate training.

**Document version 01.**